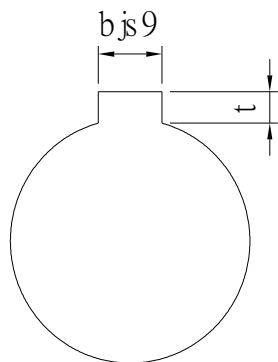




Core & Key Groove & Set Screw Design Form

Core&Key Groove Dimension Form

dH7	Key Groove Width bjs9		Depth	tolerance
8	3	±0.0125	1.4	+ 0.1 0
9				
10				
11	4	±0.015	1.8	
12				
13				
14	5	±0.015	2.3	
15				
16				
17				
18	6	±0.015	2.8	
19				
20				
21				
22	8	±0.018	3.3	+ 0.2 0
23				
24				
25				
26				
28				
29				
30				
31				
32				
33	10	±0.0215	3.8	
34				
35				
38				
40	12	±0.0215	3.8	
42				
43				
44				
45	14	±0.0215	3.8	
46				
47				
48				
50				
50				



Core&Set Screw Form

dH7	M
4	M3
5	
6	
6.35	
7	
8	M4
9	
10	
11	
12	M5
13	
14	
15	
16	
17	M6
18	
19	
20	
21	
22	
23	
24	
25	
26	
28	M8
29	
30	
31	
32	
33	
34	
35	
37	M10
38	
40	
42	
43	
44	
45	
46	
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60	